

Anago Trimmer Sharpness Tester (TST) Series Operating Manual

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About

About Anago

Anago Limited is a technology company based in Hamilton, New Zealand. Established in 2001, Anago specializes in products that improve safety and production performance, primarily in the food processing industry. Anago invented and commercialized the world's leading knife sharpness testing technology.

Anago's knife sharpness testers (KSTs) have been instrumental in the improvement of knife sharpness levels and the optimization of sharpening methods throughout the United States, Australasia, and Europe. Within food processing companies, these improvements have directly resulted in increases in production yield and output as well as reduced musculoskeletal disorders amongst workers.

To complement their KST range of products, Anago has developed AnagoSafe, a benchmarking software for comprehensive incident, hazard, and absence management.

Anago also provides customised sharpness testing technology and consulting services to specialist blade manufacturers (including the medical industry), processors and researchers.

Anago knife and blade sharpness testing technology is represented and serviced globally by Anago direct and through a distributor and service agent network. Please contact Anago to find your nearest representative.

About this manual

This operating manual accompanies the Anago Trimmer Sharpness Tester (TST) 100. The manual introduces basic functions of the TST, shows how to use the TST in conjunction with the Anago Analyzer software and provides an overview of possible operating errors with their respective solutions.

The sections covered include:

- a general introduction to the TST
- detailed guidelines on how to use the TST set up menu
- instructions on how to test trimmer blades, both with and without the Analyzer software
- a basic troubleshooting section
- product and system specifications

This operating manual is a working document. We welcome suggestions and recommendations for its improvement. Please email support@anago.co.nz to offer suggestions or to request information to be added.

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1

1 General Information

1.1 Welcome

First of all, CONGRATULATIONS!

You now own the world's best system for accurately, objectively and repeatedly testing and auditing trimmer blade sharpness.

With the Anago Trimmer Sharpness Tester you can now:

- Test and record the sharpness of blades
- Analyze and compare blade sharpness between people, departments and facilities
- Compare blade sharpness at different times
- Graph sharpness results in an easy-to-read format
- Print sharpness data
- Export sharpness test results
- Monitor sharpness levels remotely with the Anago Sharpness Dashboard
- Control the quality of sharpness at your facility

1.2 Quick Start Guide



Poster-size (A3) copies of this guide are available; please contact <u>sales@anago.co.nz</u> for requests.

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1.3 Analyzer Software - TST Mode

The TST can be used in conjunction with the Anago KST Analyzer Software, once the software has been set to TST mode. This enables test results to be recorded and saved for the future.

Setting the Analyzer Software to TST mode

1. Open the Anago KST Analyzer Software



2. Click "Tools" and select "Settings"

s Manual controls	Tools	Help	
	S	ettings	
es button to activat	S	QL	Controls
-	C	heck database	Default test le
í	U	Ipdate scores	
	D	elete ALL tests	Start SHAR
<u> </u>			
<u> </u>	□ lg	nore tip	Stop te
• +	0	Score	Consell

3. Click within the "Admin Settings" on the right-hand side

E Settings		×
Test Settings	Display	Admin Settings (click to unlock)
Best Settings Multi-test mode auto-media model ONLY 10 tests per run Roughness mode Wear Test mode Accept/Reject Mode = 0.00kg. Grip Sensor mode Duration (s) 10 Sampling Freq. (Hz) 50 Score Type: Average V	Display Default Chart Score Custom Legend Label Test ID Display Units Metric Use Custom Axis Limits Maximum Length Maximum Force 16 kg ✓ Show chart legend Chart zero on left ✓ Show Overall Score on Graph ✓ Show Overall Score on Graph ✓ Show minimum and maximum scores on graph Device DAQ Board No. 0 (PCMCIA only) Comm Port (for USB) 4 Find Comm Port	Admin Settings (click to unlock) forgot password Auto Save Tests Lock Custom Fields Enable list editing 8.00 Sharp Score 3.00 Very Sharp Score 3.50 Extremely Sharp Score 0 Acceptability Limit (kg) EN-English Language KST200e Default device does N0T include the Auto Media module Anago Limited Company Name Head Office Site Name username Dashboard Username exercasion C:\ProgramData\Anago\knifedata.ang Browse Update Firmware

This will prompt you to enter a password. Note: the default admin password is Adm1n

4. Type in the admin password, then click "OK"



Anago Trimmer Sharpness Tester (TST) Series

This will unlock the Admin settings.

5. Click the drop-down arrow next to "Default device" and select "TST100"
Admin settings (unlocked)

I Auto 9 I Lock I I Enable		Setu	ıp Dashboard			
8.00 9.00 9.50 0	Sharp Scorr Very Sharp Extremely S Acceptabilit	e Score harp Sco y Limit (kj	re g)			
EN-Englis GFS-40 KST200e KST200e KST200e KST300e KST-B01 TST100 PaceUP	sh Hz SCPL	▼ La ► Di le the Au Compa Site Na Dashbo	angua efault ito Me ny Na ame oard L oard F	ige device adia module ame Jsername Password		
Auto Upload Data Database Location C:\ProgramData\Anago\knifedata.ang Browse Update Firmware change password						
		ОК		Apply		

6. Select "OK"

The software has now been set to TST mode.

Refer to <u>Saving Test Results</u> af for details on using the software in conjunction with the TST.

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2 Components & Setup

2.1 Interface

The Anago TST has a simple touch-screen interface which allows access to machine functions and settings and displays test progress.

- Press **Power** (U) to switch on the TST
- Select the required icon to enter the sub-menu
- Press **Home at** any time to return to the original screen



New Test

This page enables the user to run a new test.

The new test screen allows you to select the correct blade type for the test. It also shows the current force of the load cell and reports back on which stage of the test the TST is in.



View Test

This page enables the user to see the results of the last test performed.

Note: Turning the TST off and on again will lose the last test result. For saving and storage options, use the <u>Analyzer</u> <u>Software</u> 23



Settings

This page is broken into four sections. For more details, refer to the individual chapters:

- <u>Calibration</u> 6
- <u>Screen & Lighting</u>
- <u>Diagnostics</u> 11
- <u>About</u> 13

2.1.1 Calibration

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The calibration process requires the use of the standard 2 kg (4.41lb) calibration mass included with the Anago TST.

TST Calibration Mass

The TST calibration mass, part number TST-CM-2, has a blue rod attached to it (see image). This allows the calibration mass to quickly and easily be placed onto the load-cell from above.



Calibration is performed by Anago prior to shipment, however, we recommend recalibrating:

- a) **before** using the TST **for the first time**
- b) every 1 to 2 weeks during normal operations
- c) whenever the TST may have suffered significant vibration (e.g. during transport or from a knock)
- d) after particularly blunt trimmer blades have been tested

Calibration - Overview



Calibration - Detailed

Note: Both the 2kg load and the 0kg load need to be set in order for calibration to be successful.

1. Select the **Settings**

option located on the right side of the home page

	The screen will	change to:
	Calibration	Load Cell Calibration
	Screen	To calibrate the TST load cell, set both 2kg and no load limits
	Lighting	
	Diagnostics	2kg No Load
	About	Current Force: kg
2. Se	lect 2kg Load	2kg

7

characteristic content of the calibration mass into the top slot, as shown
e. Insert the calibration mass into the top slot, as shown
b. Convertistic convenience, the 2kg mass is stored inside the ST. It is situated about midway up the right hand-side near the ST. It is situated about midway up the right hand-side near the form.
e. Simply lift the calibration mass from here and slot it into the top of the load-cell.
b. Note: Ensure the media clamp is open and the media is loose
e. Save to save, or Cancel Cancel to cancel

The screen will return to the calibration home:

Load Cell Calibration



- 4. Remove the weight from the load-cell and return it to the TST calibration mass holder
- 5. Select **No Load No Load**

This will cause the following to appear:



This will cause the following to appear:

The screen will return to the calibration home:

Load Cell Calibration							
To calibrate the set both 2kg and	TST load cell, I no load limits						
2kg	No Load						
Current For	rce: kg						

8

We recommend that you ensure calibration has been successful before continuing to testing. Do this by checking the **Current Force** in kg on the calibration home page: Current Force: kg

7. Insert the 2kg mass above the load-cell and ensure the Current Force shows 2.00kg -Cur

rent Force:	2.00	kg
-------------	------	----

8. Remove the 2kg mass from the load-cell and ensure the Current Force changes to 0.00kg Current Force: 0.00 kg

Your Anago TST is now calibrated and ready for <u>sharpness testing</u> 17.

2.1.2 Screen & Lighting

The screen & lighting page can be found under the settings page. It allows you to change the brightness of the LCD screen and manually turn the case light (located within the TST) on and off.

Screen & Lighting - Overview



Screen & Lighting - Detailed

1. Select the **Settings** option located on the right side of the home page

The screen will change to:

Settings	<table-cell> anagoTST</table-cell>
Calibration	Load Cell Calibration
Screen	To calibrate the TST load cell, set both 2kg and no load limits
Lighting	2kg No Load
Diagnostics	ZKg NO LOAU
About	Current Force: kg
	Screen &

2. Select Screen & Lighting Lighting

The screen & lighting page will appear:



LCD Brightness

To increase the brightness level of the LED, tap the **Right Arrow** until the required brightness is reached.

To decrease the brightness level of the LED, tap the **Left Arrow** until the required brightness is reached.

Case Light

To turn the case light on, tap the right hand side of the rectangle, so that it appears as shown:

To turn the case light off, tap the left hand side of the rectangle, so that it appears as shown:

2.1.3 Diagnostics

The diagnostics page can be found under the settings page. It allows you to manually operate parts of the TST to check that they are working correctly.

Diagnostics - Overview



Diagnostics - Detailed

1. Select the **Settings**

option located on the right side of the home page

	The screen	will change	to:	
	Set Set	ings		😰 anago isi
	Calibrati	on Le	oad Cell	Calibration
	Screen		To calibrate th set both 2kg ar	ne TST load cell, nd no load limits
	Lighting Diagnost	ics	2kg	No Load
	About		Current F	orce: kg
Sel	lect Diagno The diagno	stics page w	nostics	
	Sett	ings		anagoTST
	Calibrati Screen & Lightin		In - Out	Media Clamp Open Close Blade Motor
	Diagnost		Тор	Advance Media

S Bottom

About

2.

Carriage

In - Out - This setting is not applicable to the manual version of the TST.

Up - down - This setting causes carriage A to move up and down

- Press down and hold the button to move carriage A upwards

• Press down and hold the V button to move carriage A downwards

Media Motors - This setting is not applicable to the manual version of the TST.

Media Clamp - This setting is not applicable to the manual version of the TST.

Blade Motor

• Press down on the **Button**

When working correctly, the motor should make a sound. If it doesn't, the motor may have been damaged and may require replacement. Contact support@anagosharp.com for support options.

• Press down on the **Button** () to stop the blade spinning

Advance Media - This setting is not applicable to the manual version of the TST.

2.1.4 About

The about page can be found under the settings page. It allows you to view the serial number and hardware version of the Trimmer Tester. It also tells you the current firmware version of the sharpness tester.

About - Overview



The following information is available: <u>SN</u> is the unique serial number of the TST <u>H/w</u> is the hardware version of the TST <u>E/w</u> is the firmware version of the TST

2.2 Test Media

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The Anago TST comes with a roll of **Sharpness Test Media** already installed. When the roll is finished, a new roll needs to be loaded.

Please note, a normal trimmer sharpness test is run by cutting through <u>one</u> side of test media. After loading a new roll, the first test will cut through <u>both</u> sides of test media and the score will display incorrectly (lower than it actually is). **Discard the results of the first test**, then proceed testing as normal.

Contact Anago at <u>sales@anago.co.nz</u> to order new rolls of Sharpness Test Media, using the consumables code: ST-TM-5. This is a 5 roll pack, where each roll is 25 meters long.



Test Media Loading Process - Overview

Test Media Loading Process - Detailed

Removing the used roll of test media

- 1. Open the TST door to enable access the test media
- 2. Horizontally cut through the test media to enable easy removal
- 3. Turn the black thumb screw holding the bottom tri-spoke media roller plate (located in front of the used test media roll) anti-clockwise and place both screw and plate to the side
- 4. Releasing the bottom self-locking clamp by lifting the right hand side upwards remove the used media and the black media core



- 5. Remove the used test media from the core the core can now be reused
- 6. Turn the black thumb screw holding the top tri-spoke media roller plate (located in front of the empty test media roll) anti-clockwise and place both screw and plate to the side
- 7. Remove the empty black media core from the top media shaft

Loading the new roll of test media

1. Unwind sufficient length of the new media roll that it can be thread from top to bottom (just over one meter)

The media core has two different sides. One side has a full circle whilst the other side has a broken circle.

- 2. Ensuring the full circle faces away from you, slot the test media core over the top media shaft adapter
- 3. Re-attach the top tri-spoke media roller plate, turning the black thumb screw clockwise until tight
- 4. Thread the test media underneath the guide pins and through the manual tensioning clamp
- 5. Thread the test media up over the black toothed half rollers, ensuring they are both lying flat, and down the other side
- 6. Releasing the bottom self-locking clamp by lifting the right hand side upwards the test media through
- Ensuring the empty media core's full circle faces away from you, insert the new test media into the thin perpendicular slot and wind the media around to hold it in place, as shown opposite



- 8. Slot the test media core over the bottom media shaft adapter, ensuring the test media flows in an anti-clockwise direction
- 9. Re-attach the bottom tri-spoke media roller plate, turning the black thumb screw clockwise until tight
- 10. Completed, the TST media should look as shown

Once completed, a 'dummy test' needs to be run, so that the test media is pre-slit for proper testing.

Pre-slitting the test media

- 1. Run a test, as per normal
- 2. Discard the test results from this first test



Testing can now continue as normal, i.e. winding the test media through until the pre-cut slit is level with the media alignment arrow. See <u>Testing</u> for details. Happy testing!

2.3 Blade Handles

Your TST comes with 3 different blade handles which work with 8 different blades in two different orientations:

Trimmer Blade Testing Table								
Blade types	Q620	620M2	Q750	750M2	Q850	850M2	Q1000	1000M2
TST test option	Whizard 620		Whizard 750		Whizard 850		Whizard 1000	
Handle size*	620		750 /		[′] 850		1000	
Handle orientation in TST	Horizontal		Horizontal		Diagonal		Diagonal	

*this information is located on one side of the TST handle

Refer to <u>Testing</u> 17 for details on how to insert a blade into a handle, how to orientate and insert a handle into the TST arm and how to remove the handle and blade.

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3 Testing

The TST100 allows you to run a sharpness test without a PC being attached. It calculates the score locally and displays the results on the LCD screen. For saving options, refer to Saving Test Results 23.

Note: we recommend <u>calibrating</u> 6 on a regular basis to ensure consistency.

Testing - Overview



Testing - Detailed

- 1. Ensure the TST is plugged in to a power supply
- 2. Press the **Power** button **(U)** located on the side of the panel

The following screen will appear:

Home	🛃 anago TST
New Test	Settings
www.anagosharp.com	anago Itd
Select the New Test option	

3.



4. Review this table for details on which test option, handle size and handle orientation to use

Trimmer Blade Testing Table								
Blade types	Q620	620M2	Q750	750M2	Q850	850M2	Q1000	1000M2
TST test option	Whizard 620		Whizard 750		Whizard 850		Whizard 1000	
Handle size*	620		750 /		[′] 850		1000	
Handle orientation in TST	Horizontal		Horizontal		Diagonal		Diagonal	

*this information is located on one side of the TST handle

5. Use the **Up** and **Down** arrows to cycle through the menu, shown opposite, and select the required TST test option



- 6. Select the **Reset** button this will cause Carriage A to move to the correct starting position for the blade to be tested
- 7. Locate the appropriate handle size for the type of blade being tested
- 8. Open the handle by pulling back on grip on the locking arm



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- 9. Fit the trimmer blade in place by aligning the guides with the groove
- 10. Close the handle, ensuring that it clips properly into place at the end
- 11. Ensure the blade is able to spin freely
- 12. Open the TST door by lifting it upwards
- 13. Insert the TST handle into the TST arm, ensuring the correct orientation

The horizontal orientation is for test options 620 and 750 and looks like this:

The diagonal orientation is for test options 850 and 1000 and looks like this:

It is very important you insert the handle in the correct way. The 620 and 1000 handles are designed so that they can only be inserted the correct way. Ensure care is taken when using the 750 / 850 handle.

14. Ensure the handle clicks into place

You may need to pull the black retention pin towards you, to allow the handle to click into place.

15. Ensure the handle cannot slip out by pulling it gently to the right



Testing







16. Manually re-position Carriage B

This is best done by using your right hand to pull out the locking pin at the bottom, whilst simultaneously using your left hand to push the carriage away from you.

17. Continue to re-position Carriage B until the alignment arrow on Carriage B is next to the correct test type on the blade location sticker

There is a slot for it to click into at this location.





18. Increment the test media

This is best done by putting your left finger in the pre-cut slit whilst winding the bottom test media roll anti-clockwise with your right hand.

19. Continue to increment the test media until the pre-cut slit is in line with the media alignment arrows (drawn in blue)



Note: if you accidentally wind the media too far, release the bottom self-locking clamp by lifting the and gently pull the media upwards, then try again.

kg shows

right hand side upwards

20. Manually tension the test media to above 4kgs

This is done by holding the test media near the in-feed roll (the top roll) and pulling the test media to the right until the Current Force in

kg Current Force:

4.0kg and slightly above. You can also use the right roller bar to lever your thumb against, if required.



- 21. Clamp the media in place using the lever attached near the clamping jaws of the media clamp
- 22. Close the TST door
- 23. Double-check the correct test option has been selected (selection of the wrong size may cause damage to the TST)
- 24. Select "Run"
- 25. The test will pause and wait for the force to be at the correct level (approx 4kg) then it will run a test

The results will automatically be displayed on the LCD screen in the "View Tests" screen.

To run a test on a new blade:

- 1. Return Carriage B to the front of the TST
- 2. Unload the handle and the blade (if re-testing the same type of blade, you can swap the blade while the handle is still in the TST arm)
- 3. Select **Home** [] (located in the top left-hand corner of the LCD screen)
- 4. Run a test as per normal 17

Happy testing!

Stopping a Test 3.1

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If, for any reason, a test needs to be stopped, it can be stopped at any stage.

Testing from the TST

Press the **Stop** button

After stopping the test, the testing process needs to begin from the start again, i.e. resetting Carriage A's height and incrementing the test media if it has been cut. Failure to increment the test media when it has already been slit will result in an incorrect test result (higher than it actually is).

Testing from the Analyzer Software

• Press either the St	Stop	button or the	Stop test	Stop test		button within	the Analyzer
Software		-					
<u>If you use the Stop</u> TST. You do not ne	Stop <u>k</u> ed to do	outton, the softw anything else v	vare will co vithin the se	ntinue to wait fo	or d ın th	ata to be rece e test.	ived from the
<u>If you use the Stop</u>	test	Stop test	<u>button</u> , y	ou will need to	use	the Cancel Te	est
Cancel Test	hutton	hefore you can	use the Sta	rt SHARP test	Sta	rt SHARP Test	button

Regardless of how you stop the test, the testing process on the TST itself needs to begin from the start again, i.e. resetting Carriage A's height and incrementing the test media if it has been cut. Failure to increment the test media when it has already been slit will result in an incorrect test result (higher than it actually is).

button before you can use the Start SHARP test Start SHARP Test button.

3.2 Saving Test Results

Saving test results requires the Anago KST Analyzer Software. The software should be set to TST mode. See <u>Analyzer Software - TST Mode</u> 3 for details.

There are two ways to save test results:

- 1. Start running the test from the software, or
- 2. Run the test on the TST, then use the "Get Test Data" function

We recommend using the first option when testing multiple blades, as the data transfers automatically, and can also be set up to <u>save automatically</u> 26, if required.

Note: If you accidentally save a test in a mode other than TST, you can update this information by first setting the <u>Analyzer Software to TST Mode</u> then editing the test information in the test list to update the device type.

- 1. Highlight the required test to change
- 2. Right-click within the test
- 3. Click "Change highlighted test to current Device Model

1. Highlight 2. Right-click					
Memo	Default Dev.	Decision	High Limit	Test Mode	Score Type
blade lengt	KST200e	N-A	ſ	Standard M	Average
blade lengt	KST200e	🗟 🛛 Edit Test In	fo		ge
blade lengt	KST200e	Don't Ignor	re Initial Peak on thi	s Test	ge
Notes can	KST200e	Ignore Initi	al Peak on this Test		ge
		Change hig	phlighted test to cur	rent Device Model	
3. C	lick	Delete High	nlighted Test (Backs	pace Key)	

The test information will now have the current default device saved.

3.2.1 Running a Test from the Software

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When a test is run directly through the Analyzer Software, results will be transferred automatically. The **Start SHARP Test** Start SHARP Test button connects the software to the TST and tells the software to await the results. It **does not** cause the blade motor to start or Carriage A to move up and down and run a test. For this reason, you can set up the software fully, before setting up the hardware to run a test.

Testing from the Software

- 1. Ensure the TST is plugged in, switched on and connected to a PC / laptop
- 2. Open the Anago KST Analyzer Software



3. Click "Tools" and select "Connect to Tester"

Tools	Help
:	Settings
N	Connect to Tester
63 -	SQL
	Check database
1	Update scores
	Delete ALL tests

The software will attempt to connect to the default device. If the software has already been set to TST mode, the bottom left-hand corner will say "Searching for TST100":

Searching for TST100...

٠

If the Analyzer Software tries to search for a different device, set the Analyzer Software to TST mode

- 4. Click "Test Sharpness" on the menu bar
- 5. Click the "Autofill info boxes" button to automatically fill the test information with the information from the most recent test. Alternatively, enter the new test details in the boxes provided by typing over the existing text or by clicking on the down arrows on the right of each box to open a list of previously entered data. Using the drop down lists as much as possible will prevent typos.

Note: All boxes apart from SCORE and MEMO need to be filled before the test will save.

	1. Click				2. Click		
a An File M	ago (ST Sharpness Ienu (Test sharpne	Analyzer	ss test	Find tests View T	ests Manual Introls	Tools Help	
_ Te	est Information: No	ew Sharpness	s Test	click Enable Info E	Boxes button to activa	te1	Controls
	Date	9 /13/2018	-	Blade Condition	•	Autofill info boxes	Top / Bot Options 👻
	Time	12:25:52 PM	•	<label5></label5>	• +	TST100	Start SHARP Text
	Person		•+	<label6></label6>	• +		
	Blade		•+	<label7></label7>	• +	🔲 Ignore tip	Stop test
	<label1></label1>		•+	<label8></label8>	• +	0 Score	Cancel Test
	<label2></label2>		•+	<label9></label9>	• +		
	<label3></label3>		•+	Memo			Retract Blade
	<label4></label4>		•+				Save Test

6. Click the Start SHARP Test Start SHARP Test button

This sets the software up to automatically receive the results from the TST once a test has been run.

7. Proceed to run a test, as per normal, on the TST (refer to Testing 17) for details - an overview is included here)



After the test has run, the results will automatically be transferred to the software. In addition, they will display on the LCD screen.

You will be prompted to save the results. Select if you would like them to be saved, or not. If you would like the results to save automatically every time, follow the instructions in Automatic Saving 26.

3.2.1.1 Automatic Saving

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The Analyzer Software includes an automatic saving feature. This causes the software to bypass the "do you wish to save" prompts and saves the test results automatically. We highly recommend this function.

Using Auto Save

1. Click "Tools" on the menu bar and select "Settings"



2. Click within the "Admin Settings" on the right-hand side

est bettings	Display	Admin Settings (click to unlock)
Multi-test mode auto-media model ONLY	Default Chart Score Custom Legend Label Test ID Display Units Metric	forgot passwo ☐ Auto Save Tests ☑ Lock Custom Fields ☐ Enable list editing
Roughness mode Wear Test mode Accept/Reject Mode = 0.00kg.	Use Custom Axis Limits Maximum Length 180 mm Maximum Force 16 kg Show chart legend Chart zero on left Show Overall Score on Graph	8.00 Sharp Score 9.00 Very Sharp Score 9.50 Extremely Sharp Score 0 Acceptability Limit (kg) EN-English Language
Grip Sensor mode Duration (s) 10 Sampling Freq. (H2) 50 Score Type: Average	Show minimum and maximum scores on graph	KST200e * Default device does NDT include the Auto Media module Anago Limited Company Name Head Office Site Name username Dashboard Username resences Dashboard Password Auto Upload Data Database Location C:\ProgramData\Anago\knifedata.ang Brows

This will prompt you to enter a password. Note: the default admin password is Adm1n

3. Type in the admin password, then click "OK"

This will unlock the Admin settings.

4. Check the box next to "Auto Save Tests"

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-Admin (clic	k to unioc:	k] — — —			
Auto S	ave Tests	•	Setup		
Lock C	Lock Custom Fields Dashboard				
🔲 Enable	list editing				
8.00	Sharp Score	e			
9.00	Very Sharp 3	Score			
9.50	Extremely SI	harp Score			
0		v Limit (ka)			
10		,			
EN-Englist	1	🚽 Langu	lage		
TST-100		👻 Defau	lt device		
doe	s NOT includ	le the Auto M	ledia module		
		Company N	lame		
		Site Name			
		Dashboard	Username		
		Dashboard	Password		
🔲 Auto U	pload Data				
Database l	_ocation				
C:\Program	nData\Anago	o∖knifedata.a	ng Browse		
Update	Firmware				
			change password		

• Select "OK"

Tests will now automatically save when run.

3.2.2 Transferring Results After Running a Test

If you have already run a test on the TST and would like to transfer the results to the software, use the "Get Test Data" function.

Using the "Get Test Data" Function

- 1. Ensure the TST is connected to a PC / laptop
- 2. Open the Anago KST Analyzer Software



3. Click "Tools" and select "Connect to Tester"



The software will attempt to connect to the default device. If the software has already been set to TST mode, the bottom left-hand corner will say "Searching for TST100":

Searching for TST100...

<

If the Analyzer Software tries to search for a different device, <u>set the Analyzer Software to TST</u> mode 3.

- 4. Click "Test Sharpness" on the menu bar
- 5. Click the "Autofill info boxes" button to automatically fill the test information with the information from the most recent test. Alternatively, enter the new test details in the boxes provided by typing over the existing text or by clicking on the down arrows on the right of each box to open a list of previously entered data. Using the drop down lists as much as possible will prevent typos.

Note: All boxes apart from SCORE and MEMO need to be filled before the test will save.

1. Click	2. Click
Anago ST Sharpness Analyzer	
File Menu Test sharpness Roughness test Find tests	s View Tests Manual Introls Tools Help
┌ Test Information: New Sharpness Test (click Enat	ble Info Boxes button to activate
Date 9 /13/2018 - Blade C	Condition Autofill info boxes Top / Bot Options
Time 12:25:52 PM ÷	(label5) + TST100 Shart SHARP Text
Person 🗾 🛨	(label6) + +
Blade +	lignore tip Stop test
<label1> +</label1>	(label8) + 0 Score Cancel Test
<label2> +</label2>	(label9) + +
<label3> +</label3>	Memo Retract Blade
<label4></label4>	Save Test

- 6. Click "Manual Controls" on the menu bar
- 7. Click "Get Test Data"

			1. Click	
Anago KST Sharpness An File Menu Test sharpness	alyzer Roughness test	Find tests	View Tests Manual controls To	ols Help
Motion control Select a motion and Motion Check Note: the Anago KST r	click Check motion	3	2. Click	Device Version Get Test Data

You will be prompted to save the results. Select if you would like them to be saved, or not.

4 Troubleshooting

Support / Suggestions

Please contact support@anago.co.nz if you require assistance, wish to offer suggestions for added functionality or wish to report a fault.

Here is an overview of possible error messages, their causes and probable solutions:

Error Message / Type Causes Solutions For safety reasons, • Close the door and try again Error neither the blade carriage Note: If you opened the door during nor the blade motor will testing, you will need to start the test again work when the door is from the beginning, i.e. before any test Door Open media has been cut. open or if the door is opened during operation. "Force Overload" occurs Error Remove the blade handle from the TST when too much force is arm and ensure the blade is correctly in placed on the load cell, place - it should be able to spin freely e.g. when dull blades are • Ensure the media hasn't got stuck; pull Force Overload tested or the blade through, if required handle has been inserted • Calibrate the load cell, then continue incorrectly. testing as normal This occurs when you hit • Ensure everything is as it should be and Stopped 'stop' at any stage of try again operation, i.e. resetting Note: If you stopped during testing, you the height of Carriage A will need to start the test again from the Stopped or during a test. beginning, i.e. before any test media has been cut. This occurs when the • Pre-stretch media and tension it slightly Stopped media tension is below higher than 4.0kg before clamping 4.0 kg. Tension too low This occurs when there is • Ensure there is a blade in the blade Error insufficient data to handle and the handle is locked in the TST arm generate a score, e.g. a blade hasn't been loaded, • Ensure Carriage B is in the correct Test Error or very little force has starting place been placed on the media

during testing.

- Ensure there is test media loaded and that it has been incremented correctly
- Re-run the test



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5 Specifications and Version Information

Product and System Specifications

Items Included in Your Package

- Anago Trimmer Sharpness Tester (TST)
- Anago KST Analyzer Software
- Anago TST Device Drivers (included on Anago Sharpness Tester USB)
- USB Cable
- Power Cable
- 2 FREE rolls of test media (sufficient for between 670 and 760 tests, depending on blade type being tested)
- 2kg calibration mass

TST Specifications

- Power supply for TST = 230/240 VAC, 50 Hz or 110 VAC, 60 Hz
- Dimensions = 600 x 445 x 388 (L x H x W)

Version Information

TST Firmware version

- Ensure the TST is plugged in and switched on
- Select the **Settings** option located on the right side of the display screen
- Select About

The screen and lighting page will appear:

	anago IST
Calibration	anago ltd
Screen &	ensure optimum sharpness
Lighting	Anago Trimmer Sharpness Tester
Diagnostics	SN: 12345678 H/w: v1.00 F/w: v12.34
About	www.anagosharp.com

The firmware version is stated after "F/w:". In the example shown, the firmware version is 12.34.

Software version

The software version information for the Anago KST Analyzer Software can be found within the software.

• Click "Help" on the menu bar and select "About"

View Tests Manual controls Tools Help

	User Manual	1
le Info Boxes button to activate)	Downloads	ontrols
ondition A	About	efault test lengt
(label5> 💽 🛨		Start SHABP T
(label6> 💽 🛨		
(label7> 💽 🛨 🗖 Ign	ore tip	Stop test

The version number is displayed at the top of the "About" window.

a About Anago KST	×
	Anago KST Version 3.6.54 Copyright Anago Ltd 2001-2018 The first choice for understanding and controlling key performance and safety measures in your processing facility Company Name Site / Facility Name Product Security Key License Code:
Warning: Cut resistant or chain mail glov knives and oth	ves should be worn whenever handling

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6 Warranty

1. Anago Limited Product Warranty and Liability for Defects

- **1.1** Anago warrants that the products supplied are fit for purpose and free from defects for a period of twelve (12) months from the date of delivery.
- **1.2** All other guarantees, warranties and representations in relation to the products or their supply implied by law or otherwise are excluded except to the extent that Anago cannot lawfully exclude them.
- 1.3 Anago will not be liable, whether pursuant to this warranty or otherwise;
 - a. for any indirect or consequential loss (including loss of business or profits) incurred by the customer as a result of breach of the warranty or any defect in the product;
 - b. for fair wear and tear or willful or accidental damage to the product;
 - c. for any damage caused by abnormal use or failure to properly maintain or service the product.
- **1.4** Anago's liability to the customer, whether pursuant to this warranty or otherwise, is limited to the value of the product and Anago may at its option either:
 - a. repair any defective product; or
 - b. replace any defective product; or
 - c. pay to the customer the price the customer paid to Anago for the product.
- **1.5** Anago will not have any liability to the customer, whether pursuant to this warranty or otherwise, for any defect in the product or other claim unless:
 - a. the customer notifies Anago of the defect or claim within 14 days of the customer becoming aware of the defect or claim; and
 - b. the customer allows Anago to fully investigate the defect or claim.

